

Split

Work Order ID 139608 -2

139608

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Monday, November 30, 2015 11:08:42 AM

Item ID: D350-615-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: GHW Modification, Fits LH or RH

Stop *NS2*

Start Date: 11/18/2015 Start Qty: 10.00

10 12 SH

Cust Item ID:

Required Date: 11/30/2015 Req'd Qty: 10.00

10 12

Customer:

Reference:

Approvals:

Process Plan: MLS

Date: DEC 03 2015

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D350-615-041

B

100

Document Control

0.00

100

DC

Memo

0.00

Doc. Control -USB or Paperwork

Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box)
as per PPP D350-615-041 CHG003

12

DEC 08 2015

3 DAS
28
9-89

DEC 16 2015

110

0.00

110

Small Fab

Memo

0.02

Small Fab

Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage
one thread on three 5/16-18-015C bolts***

3

PF

DEC 16 2015

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

③ 15-12-16 PD.

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N9000040100Setup Start ***NS1***

Revision ID:

Item Name: GHW Modification, Fits LH or RH

Stop ***NS2***

Start Date: 11/18/2015 Start Qty: 10.00

10

Cust Item ID:

Required Date: 11/30/2015 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC4- 100% Inspect kits for completeness	0.00							
130									
QC	Memo	0.00				3x	DAS 28 9-89	DEC 1 6 2015	
Quality Control									
140		0.00							
140									
Packaging	Memo	0.00				3x	DAS 28 9-89	DEC 1 6 2015	
Packaging	Identify with Eurocopter and Dart part # using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023								
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.02				MLJ	DEC 1 6 2015		
Quality Control									

MLJ DEC 1 6 2015

Picklist Print

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Work Order ID: 139608

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW Modification, Fits LH or RH

Start Date: 11/18/2015

Required Date: 11/30/2015

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L
revise bom DD 10.03.18 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2282-041 *D2282-041* T Assembly		Manufactured	No			110	Each	1.0000	1	10	7		
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				GA		1							
					137286	1							
D2282-043 *D2282-043* Saddle Assembly 5/16-18-015C		Manufactured	No			110	Each	0.0000	1	10	12		
		Purchased	No			110	Each	158.0000	3	30	30		
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				st572		158							
				m133171		158							
D3015-3 *D3015-3* Locknut		Manufactured	No			110	Each	95.0000	3	30	30		
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG		18							
				95758		8							
				96151		10							
				ST015		77							
				136803		77							

DEC 14 2015

DEC 17 2015

DEC 08 2015

Picklist Print

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Parent Item: D350-615-041

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Parent Item Name: GHW Modification, Fits LH or RH

Start Date: 11/18/2015

Required Date: 11/30/2015

Start Qty: 10.00

Required Qty: 10.00

5/16WC

Purchased

No

110

Each

116.0000

12

120/14

5/16WC

Washer

**

Location

Loc Qty

Loc Code

st572

116

7/16-14-050C

Purchased

No

m133503

116

1133788 110

Each

35.0000

1

10/12

7/16-14-050C

SS Bolt 7/16 5"K Long (92198A672)

**

Location

Loc Qty

Loc Code

st572

5

120146

2

m133197

3

ST584

30

m133644

30

D3015-5

Manufactured

No

110

Each

17.0000

1

10/12

D3015-5

SS Nylock Nut 7/16

**

Location

Loc Qty

Loc Code

ST015

17

99599

17

7/16WC

Purchased

No

110

Each

56.0000

2

20/24

7/16WC

Washer, SS Flat 7/16

**

Location

Loc Qty

Loc Code

st572

56

120508

56

DEC 01

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Shop Packet Print

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